

**Certification of Translation**

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[Document Name] CLAIMS

[Claim 1]

A development method in which, while stirring a developer which is a mixture of a magnetic carrier and a toner and supplying the toner of the developer, a toner density TD (%) of the developer is measured, and the toner is supplied to the developer, depending on a reduction in the measured toner density TD (%), wherein

the toner is supplied to the developer so that the measured toner density TD (%) falls within a range specified by:

$$TD \leq \{y_t \cdot V_t / N_t / (y_c \cdot V_c)\} \times 100 \quad (1)$$

$$V_t = (\pi/6) \cdot (D_{tav\_pop})^3$$

$$S_c = \pi \cdot (D_{cav\_pop} + D_{tav\_pop})^2$$

$$N_t = S_c / [(3^{0.5}/2) \cdot (D_{tav\_pop})^2] / 2$$

$$V_c = (\pi/6) \cdot (D_{cav\_pop})^3$$

where a number average diameter of the magnetic carrier is represented by  $D_{cav\_pop}$  ( $\mu\text{m}$ ), a number average diameter of the toner is represented by  $D_{tav\_pop}$  ( $\mu\text{m}$ ), a specific gravity of the magnetic carrier is represented by  $y_c$ , and a specific gravity of the toner is represented by  $y_t$ .

[Claim 2]

A development method in which, while stirring a developer which is a mixture of a magnetic carrier and a toner and supplying the toner of the developer, a toner density TD (%) of the developer is measured, and the toner is supplied to the developer, depending on a reduction in the measured toner density TD (%), wherein

the toner is supplied to the developer so that the measured toner density TD (%) falls within a range specified by:

$$TD \leq \{y_t \cdot V_t / N_t / (y_c \cdot V_c)\} \times 100 \quad (2)$$

$$V_t = (\pi/6) \cdot (D_{tav\_vol})^3$$

$$Sc = \pi \cdot (Dcav\_vol + Dtav\_vol)^2$$

$$Nt = Sc / [(3^{0.5}/2) \cdot (Dtav\_vol)^2] / 2$$

$$Vc = (\pi/6) \cdot (Dcav\_vol)^3$$

where a volume average diameter of the magnetic carrier is  
 5 represented by Dcav\_vol (μm), a volume average diameter of the toner is  
 represented by Dtav\_vol (μm), a specific gravity of the magnetic carrier is  
 represented by yc, and a specific gravity of the toner is represented by yt.

[Claim 3]

10 A development method in which, while stirring a developer which is a  
 mixture of a magnetic carrier and a toner and supplying the toner of the  
 developer, a toner density TD (%) of the developer is measured, and the toner  
 is supplied to the developer, depending on a reduction in the measured toner  
 density TD (%), wherein

15 the toner is supplied to the developer so that the measured toner  
 density TD (%) falls within a range specified by:

$$TD \leq [5.1(Dcav\_vol)^{-1.17}] \times 100 \quad (3)$$

where a volume average diameter of the magnetic carrier is  
 represented by Dcav\_vol (μm), and a volume average diameter of the toner is  
 20 5.5 (μm).

[Claim 4]

A development method in which, while stirring a developer which is a  
 mixture of a magnetic carrier and a toner and supplying the toner of the  
 25 developer, a toner density TD (%) of the developer is measured, and the toner  
 is supplied to the developer, depending on a reduction in the measured toner  
 density TD (%), wherein

the toner is supplied to the developer so that the measured toner  
 density TD (%) falls within a range specified by:

$$30 \quad TD / (Dtav\_vol)^{1.2} \leq [5.1(Dcav\_vol)^{-1.17} / 5.5^{1.2}] \times 100 \quad (4)$$

where a volume average diameter of the magnetic carrier is represented by  $D_{cav\_vol}$  ( $\mu m$ ), and a volume average diameter of the toner is represented by  $D_{tav\_vol}$  ( $\mu m$ ).

5 [Claim 5]

The development method according to any of claims 1 to 4, wherein the toner is a toner produced by a pulverization method.

[Claim 6]

10 The development method according to any of claims 1 to 4, wherein the toner has a diameter distribution with a standard deviation  $\sigma$  of 15 (%) or more.

[Claim 7]

15 The development method according to any of claims 1 to 4, wherein the toner has a pigment concentration of 5 (%) or more.

[Claim 8]

20 A development apparatus in which a developer which is a mixture of a magnetic carrier and a toner is stirred and the toner of the developer is supplied, comprising detecting means for measuring a toner density TD (%) of the developer and supplying means for supplying the toner to the developer, depending on a reduction in the measured toner density TD (%), wherein

the supplying means supplies the toner to the developer so that the  
25 measured toner density TD (%) falls within a range specified by:

$$TD \leq \{Y_t \cdot V_t / N_t / (Y_c \cdot V_c)\} \times 100 \quad (1).$$

$$V_t = (\pi/6) \cdot (D_{tav\_pop})^3$$

$$S_c = \pi \cdot (D_{cav\_pop} + D_{tav\_pop})^2$$

$$N_t = S_c / [(3^{0.5}/2) \cdot (D_{tav\_pop})^2] / 2$$

30  $V_c = (\pi/6) \cdot (D_{cav\_pop})^3$

where a number average diameter of the magnetic carrier is represented by  $D_{cav\_pop}$  ( $\mu m$ ), a number average diameter of the toner is represented by  $D_{tav\_pop}$  ( $\mu m$ ), a specific gravity of the magnetic carrier is represented by  $\gamma_c$ , and a specific gravity of the toner is represented by  $\gamma_t$ .

5

[Claim 9]

A development apparatus in which a developer which is a mixture of a magnetic carrier and a toner is stirred and the toner of the developer is supplied, comprising detecting means for measuring a toner density TD (%) of  
10 the developer and supplying means for supplying the toner to the developer, depending on a reduction in the measured toner density TD (%), wherein

the supplying means supplies the toner to the developer so that the measured toner density TD (%) falls within a range specified by:

$$TD \leq \{\gamma_t \cdot V_t / N_t / (\gamma_c \cdot V_c)\} \times 100 \quad (2)$$

15

$$V_t = (\pi/6) \cdot (D_{tav\_vol})^3$$

$$S_c = \pi \cdot (D_{cav\_vol} + D_{tav\_vol})^2$$

$$N_t = S_c / [(3^{0.5}/2) \cdot (D_{tav\_vol})^2] / 2$$

$$V_c = (\pi/6) \cdot (D_{cav\_vol})^3$$

20

where a volume average diameter of the magnetic carrier is represented by  $D_{cav\_vol}$  ( $\mu m$ ), a volume average diameter of the toner is represented by  $D_{tav\_vol}$  ( $\mu m$ ), a specific gravity of the magnetic carrier is represented by  $\gamma_c$ , and a specific gravity of the toner is represented by  $\gamma_t$ .

[Document Name] SPECIFICATION

[Title of the Invention] DEVELOPMENT METHOD AND DEVELOPMENT APPARATUS

5 [Detailed Description of the Invention]

[0001] The present invention relates to a development method and a development apparatus which are applied to an electrophotographic image forming apparatus and are used to control the toner density of a developer which is a mixture of a magnetic carrier and a toner while stirring the  
10 developer and supplying the toner of the developer to the image forming apparatus.

[Conventional Art]

[0002] A conventional development apparatus of this type is disclosed in  
15 Patent Document 1, for example. The development apparatus is composed of a hopper 101 and a development section 102 as illustrated in FIG. 13. A toner 103 is held in the hopper 101, and is supplied through a supply outlet 105 to the development section 102 by rotation of a toner supply roller 104. A developer 106 in the development section 102 is a mixture of a magnetic  
20 carrier and a toner. The magnetic carrier and the toner are charged by friction as they are stirred by a stirring blade 107 (electric charge is provided to the magnetic carrier and the toner). A magnet roller 108 is composed of a rod-shaped magnet and a sleeve 108a. The magnet is fixed, and the sleeve 108a, which is made of a non-magnetic material (e.g., aluminum), is  
25 supported around the magnet in a manner which allows the sleeve 108a to freely rotate around the magnet. The developer is attracted by an outer circumferential surface of the rotating sleeve 108a due to the magnetic force of the magnet, and is transported by rotation of the sleeve 108a to a photosensitive body (not shown). A doctor blade 109 regulates a thickness of  
30 a developer layer on the outer circumferential surface of the sleeve 108a



using an edge thereof.

[0003] When the toner in the developer layer on the outer circumferential surface of the sleeve 108a is charged by friction as the toner is stirred by the stirring blade 107, the charge of the toner has a polarity reverse to an electrostatic latent image on a surface of the photosensitive body, so that the toner is attached to the electrostatic latent image on the surface of the photosensitive body. Thereby, the electrostatic latent image on the surface of the photosensitive body becomes a visible image.

[0004] When a transport amount of the developer 106 is large, an excess amount thereof flows between a toner density sensor 110 and a bent portion 111a of a guide plate 111, slides down on the upper surface of the guide plate 111, and is returned to the stirring blade 107.

[0005] The toner density sensor 110 detects a toner density of the developer. As the toner of the developer is supplied to the photosensitive body, the toner density of the developer decreases. Therefore, the toner 103 is supplied from the hopper 101 to the development section 102 by the toner supply roller 104 so that the toner density detected by the toner density sensor 110 falls within a specified range.

[0006] However, even when actual measurement of the toner density is correct, the toner density of the developer is always inappropriate if there is an error in the specified range of the toner density, so that a faint image, a fog image, or the like occurs.

[0007] Therefore, for example, in Patent Document 2, the toner density is set so that  $T_n$  is 130 (%) or less, where  $T_n$  is a covering ratio of the toner to a surface of the magnetic carrier and the covering ratio  $T_n$  is defined by an expression below. In other words, a specified range of the toner density which causes the covering ratio  $T_n$  to be 130(%) is set, and the toner density of the developer is caused to fall within the specified range.

[0008]  $T_n = 100C\sqrt{3/[2\pi(100-C) \cdot (1+r/R)^2] \cdot (r/R) \cdot (\rho_t/\rho_c)}$

where  $r$  is a radius of the toner ( $\mu\text{m}$ ),  $R$  is a radius of the magnetic

carrier ( $\mu\text{m}$ ),  $\rho_t$  is an absolute specific gravity of the toner ( $\text{g}/\text{cm}^3$ ), and  $\rho_c$  is an absolute specific gravity of the magnetic carrier ( $\text{g}/\text{cm}^3$ ).

[0009] Note that other patent documents also disclose a technique of setting a specified range of toner density using a diameter of a toner and a diameter  
5 of a magnetic carrier.

[Patent Document 1] JP H1-237577A

[Patent Document 2] JP H10-312105A

[Disclosure of the Invention]

10 [Problem to be Solved by the Invention]

[0010] As a toner diameter and a magnetic carrier diameter, average values are used. Examples of a method of determining an average diameter of a toner and an average diameter of a magnetic carrier include number average diameter, volume average diameter, number median diameter, volume  
15 median diameter, and the like (see, for example, JIS8819-2, JIS8101-1, etc.).

[0011] However, according to studies conducted by the present inventor(s) and the like, it was found that, even if the number average diameter, volume average diameter, number median diameter, and volume median diameter of the same toner or magnetic carrier are measured using respective procedures,  
20 these measured diameters are different from each other despite the same toner or magnetic carrier.

[0012] Therefore, even if a specified toner density range is set using an average diameter of a toner and an average diameter of a magnetic carrier as in conventional technology, the specified range is not necessarily correct, so  
25 that there is a problem with reproducibility of appropriate control of toner density.

[0013] In view of the above-described conventional problem, an object of the present invention is to provide a development method and a development apparatus capable of consistently appropriately controlling toner density by  
30 correctly setting a target specified toner density range.

[Means for Solving Problem]

[0014] In order to solve the above-described problem, the present invention provides a development method in which, while stirring a developer which is a mixture of a magnetic carrier and a toner and supplying the toner of the developer, a toner density TD (%) of the developer is measured, and the toner is supplied to the developer, depending on a reduction in the measured toner density TD (%), wherein the toner is supplied to the developer so that the measured toner density TD (%) falls within a range specified by an expression (1) below, where a number average diameter of the magnetic carrier is represented by Dcav\_pop (μm), a number average diameter of the toner is represented by Dtav\_pop (μm), a specific gravity of the magnetic carrier is represented by γc, and a specific gravity of the toner is represented by γt.

$$[0015] \quad TD \leq \{\gamma_t \cdot V_t / N_t / (\gamma_c \cdot V_c)\} \times 100 \quad (1)$$

$$V_t = (\pi/6) \cdot (Dtav\_pop)^3$$

$$Sc = \pi \cdot (Dcav\_pop + Dtav\_pop)^2$$

$$N_t = Sc / [(3^{0.5}/2) \cdot (Dtav\_pop)^2] / 2$$

$$V_c = (\pi/6) \cdot (Dcav\_pop)^3$$

The present invention also provides a development method in which, while stirring a developer which is a mixture of a magnetic carrier and a toner and supplying the toner of the developer, a toner density TD (%) of the developer is measured, and the toner is supplied to the developer, depending on a reduction in the measured toner density TD (%), wherein the toner is supplied to the developer so that the measured toner density TD (%) falls within a range specified by an expression (2) below, where a volume average diameter of the magnetic carrier is represented by Dcav\_vol (μm), a volume average diameter of the toner is represented by Dtav\_vol (μm), a specific gravity of the magnetic carrier is represented by γc, and a specific gravity of the toner is represented by γt.

$$[0016] \quad TD \leq \{\gamma_t \cdot V_t / N_t / (\gamma_c \cdot V_c)\} \times 100 \quad (2)$$

$$V_t = (\pi/6) \cdot (D_{tav\_vol})^3$$

$$S_c = \pi \cdot (D_{cav\_vol} + D_{tav\_vol})^2$$

$$N_t = S_c / [(3^{0.5}/2) \cdot (D_{tav\_vol})^2] / 2$$

$$V_c = (\pi/6) \cdot (D_{cav\_vol})^3$$

5           The present invention also provides a development method in which, while stirring a developer which is a mixture of a magnetic carrier and a toner and supplying the toner of the developer, a toner density TD (%) of the developer is measured, and the toner is supplied to the developer, depending on a reduction in the measured toner density TD (%), wherein the toner is  
10       supplied to the developer so that the measured toner density TD (%) falls within a range specified by an expression (3) below, where a volume average diameter of the magnetic carrier is represented by  $D_{cav\_vol}$  ( $\mu\text{m}$ ), and a volume average diameter of the toner is 5.5 ( $\mu\text{m}$ ).

$$[0017] \quad TD \leq [5.1(D_{cav\_vol})^{-1.17}] \times 100 \quad (3)$$

15           The present invention also provides a development method in which, while stirring a developer which is a mixture of a magnetic carrier and a toner and supplying the toner of the developer, a toner density TD (%) of the developer is measured, and the toner is supplied to the developer, depending on a reduction in the measured toner density TD (%), wherein the toner is  
20       supplied to the developer so that the measured toner density TD (%) falls within a range specified by an expression (4) below, where a volume average diameter of the magnetic carrier is represented by  $D_{cav\_vol}$  ( $\mu\text{m}$ ), and a volume average diameter of the toner is represented by  $D_{tav\_vol}$  ( $\mu\text{m}$ ).

$$[0018] \quad TD / (D_{tav\_vol})^{1.2} \leq [5.1(D_{cav\_vol})^{-1.17} / 5.5^{1.2}] \times 100 \quad (4)$$

25           In the present invention, the toner is preferably a toner produced by a pulverization method.

[0019] The toner preferably has a diameter distribution with a standard deviation  $\sigma$  of 15 (%) or more.

[0020] The toner preferably has a pigment concentration of 5 (%) or more.

30       [0021] The present invention also provides a development apparatus in

which a developer which is a mixture of a magnetic carrier and a toner is stirred and the toner of the developer is supplied, comprising detecting means for measuring a toner density TD (%) of the developer and supplying means for supplying the toner to the developer, depending on a reduction in the measured toner density TD (%), wherein the supplying means supplies the toner to the developer so that the measured toner density TD (%) falls within a range specified by an expression (1), where a number average diameter of the magnetic carrier is represented by Dcav\_pop (μm), a number average diameter of the toner is represented by Dtav\_pop (μm), a specific gravity of the magnetic carrier is represented by yc, and a specific gravity of the toner is represented by yt.

$$[0022] \quad TD \leq \{yt \cdot Vt / Nt / (yc \cdot Vc)\} \times 100 \quad (1)$$

$$Vt = (\pi/6) \cdot (Dtav\_pop)^3$$

$$Sc = \pi \cdot (Dcav\_pop + Dtav\_pop)^2$$

$$15 \quad Nt = Sc / [(3^{0.5}/2) \cdot (Dtav\_pop)^2] / 2$$

$$Vc = (\pi/6) \cdot (Dcav\_pop)^3$$

The present invention also provides a development apparatus in which a developer which is a mixture of a magnetic carrier and a toner is stirred and the toner of the developer is supplied, comprising detecting means for measuring a toner density TD (%) of the developer and supplying means for supplying the toner to the developer, depending on a reduction in the measured toner density TD (%), wherein the supplying means supplies the toner to the developer so that the measured toner density TD (%) falls within a range specified by an expression (2) below, where a volume average diameter of the magnetic carrier is represented by Dcav\_vol (μm), a volume average diameter of the toner is represented by Dtav\_vol (μm), a specific gravity of the magnetic carrier is represented by yc, and a specific gravity of the toner is represented by yt.

$$[0023] \quad TD \leq \{yt \cdot Vt / Nt / (yc \cdot Vc)\} \times 100 \quad (2)$$

$$30 \quad Vt = (\pi/6) \cdot (Dtav\_vol)^3$$

$$Sc = \pi \cdot (Dcav\_vol + Dtav\_vol)^2$$

$$Nt = Sc / [(3^{0.5}/2) \cdot (Dtav\_vol)^2] / 2$$

$$Vc = (\pi/6) \cdot (Dcav\_vol)^3$$

(Effects of the Invention)

5

[Effects of the Invention]

[0024] The expression (1) or (2) in the development method of the present invention is used to derive a theoretically appropriate toner density. According to the experiment conducted by the inventor(s) of the present invention and the like, it was found that, when the number average diameter Dcav\_pop (μm) of a magnetic carrier and the number average diameter Dtav\_pop (μm) of a toner, or the volume average diameter Dcav\_vol (μm) of a magnetic carrier and the volume average diameter Dtav\_vol (μm) of a toner are used to calculate the upper limit value (TD100% = {yt·Vt/Nt/(yc·Vc)}×100) of appropriate toner density based on the right-hand side of the expression (1) or (2), the calculated upper limit value of appropriate toner density substantially matches an actual upper limit value of appropriate toner density. Therefore, if the number average diameter Dcav\_pop (μm) of a magnetic carrier and the number average diameter Dtav\_pop (μm) of a toner, or the volume average diameter Dcav\_vol (μm) of a magnetic carrier and the volume average diameter Dtav\_vol (μm) of a toner are used to calculate a specified range within which a measured toner density TD (%) should fall, based on the expression (1) or (2) as in the present invention, the specified range can be correctly set, thereby making it possible to consistently appropriately control the toner density. Thereby, occurrence of a faint image, a fog image, or the like can be prevented.

[0025] When the volume average diameter Dcav\_vol (μm) of a magnetic carrier and the volume average diameter Dtav\_vol (μm) of a toner are used, a specified range within which a measured toner density TD (%) should fall can be set based on the expression (3) which is simpler than the expression (1) or

30

(2) if the volume average diameter  $D_{tav\_vol}$  ( $\mu\text{m}$ ) of the toner is specified to be 5.5 ( $\mu\text{m}$ ).

[0026] When the volume average diameter  $D_{tav\_vol}$  ( $\mu\text{m}$ ) of a toner is in the vicinity of 5.5 ( $\mu\text{m}$ ), a specified range within which a measured toner density TD (%) should fall can be set based on the expression (4) which is simpler than the expression (1) or (2) using the volume average diameter  $D_{cav\_vol}$  ( $\mu\text{m}$ ) of a magnetic carrier and the volume average diameter  $D_{tav\_vol}$  ( $\mu\text{m}$ ) of the toner.

[0027] When a toner is produced by the pulverization method, a diameter of the toner has a broad distribution, so that the number average diameter, the volume average diameter, the number median diameter, the volume median diameter, and the like vary significantly. Specifically, errors in the number median diameter and the volume median diameter with respect to an actual average diameter of the toner are large, and an error in the number average diameter  $D_{tav\_pop}$  ( $\mu\text{m}$ ) or the volume average diameter  $D_{tav\_vol}$  ( $\mu\text{m}$ ) of the toner with respect to the actual average diameter of the toner is small. Therefore, the present invention is more effective.

[0028] When the toner diameter distribution has a standard deviation  $\sigma$  of 15 (%) or more, it can be said that the toner diameter distribution is broad, and the number average diameter, the volume average diameter, the number median diameter, the volume median diameter, and the like vary significantly. Therefore, the present invention which employs the number average diameter  $D_{tav\_pop}$  ( $\mu\text{m}$ ) or the volume average diameter  $D_{tav\_vol}$  ( $\mu\text{m}$ ) of a toner is effective.

[0029] When the toner has a pigment concentration of 5 (%) or more, fog is significant even if the amount of attached toner is the same, as compared to when the pigment concentration is 5 (%) or less. Therefore the present invention is effective.

[0030] Note that, also in the development apparatus of the present invention, a function and an effect similar to those of the development method of the

present invention can be achieved.

[Best Mode for Carrying Out the Invention]

[0031] Hereinafter, embodiments of the present invention will be described  
5 in detail with reference to the accompanying drawings.

(Examples)

[0032] FIG. 1 is a side view of an example of a development apparatus  
according to the present invention. The development apparatus 1 of the  
example is incorporated in an electrophotographic image forming apparatus,  
10 in which the development apparatus 1 is linked to a middle hopper 2, and the  
middle hopper 2 is linked to a toner bottle 3.

[0033] The toner bottle 3 holds a toner, and can supply the toner via toner  
supply paths 3a and 2a to the middle hopper 2 little by little and stop supply  
of the toner.

15 [0034] The middle hopper 2 temporarily stores a toner supplied from the  
toner bottle 3, and supplies the toner via toner supply paths 2b and 1a to the  
development apparatus 1. In the middle hopper 2, a stirring member 4 is  
rotated to stir the toner in the middle hopper 2, and supply rollers 5 and 5 are  
rotated to move the toner in the middle hopper 2 to the toner supply paths 2b  
20 and 1a. A flexible band-like member 5 is linked to an end of the stirring  
member 4, and fixedly supports a detected material 6 at a tip thereof. A  
capacitance sensor 7 is fixed to a bottom of the middle hopper 2, and detects a  
capacitance between the capacitance sensor 7 and the detected material 6  
provided at the tip of the flexible band-like member 5.

25 [0035] In this situation, when the toner decreases in the middle hopper 2, a  
portion in the vicinity of the tip of the flexible band-like member 5 slides on a  
surface of the toner, and the detected material 6 also slides on the surface of  
the toner. When a height of the toner surface decreases due to the decrease  
in the toner in the middle hopper 2, a position of the detected material 6  
30 sliding on the toner surface also gradually decreases, so that a distance



between the detected material 6 sliding on the toner surface and the capacitance sensor 7 becomes shorter. In this case, at the time when the detected material 6 moves immediately above the capacitance sensor 7, the capacitance sensor 7 detects a capacitance between the capacitance sensor 7 and the detected material 6, calculates a distance between the capacitance sensor 7 and the detected material 6 corresponding to the capacitance, and calculates a remaining amount of the toner corresponding to the distance. Thereafter, depending on a reduction in the remaining amount of the toner, the toner is supplied from the toner bottle 3 to the middle hopper 2, or a report is issued which prompts the user to change toner bottles.

[0036] The development apparatus 1 holds, in a case 1a, a developer which is a mixture of a magnetic carrier and a toner, and supplies the toner of the developer to a photosensitive drum 8 of the image forming apparatus to develop an electrostatic latent image on a surface of the photosensitive drum 8, thereby forming a visible image on the surface of the photosensitive drum 8. In the development apparatus 1, a stirring roller 11 is rotated to stir the developer so that the magnetic carrier and the toner are charged by friction due to the stirring operation, thereby providing electric charge to the magnetic carrier and the toner.

[0037] A magnet roller 12 is composed of a rod-shaped multipolar magnetized magnet 12b and a sleeve 12a. The magnet 12b is fixed, and the sleeve 12a, which is made of a non-magnetic material (e.g., aluminum), is supported around the magnet 12b in a manner which allows the sleeve 12a to freely rotate around the magnet 12b. The developer is attracted by an outer circumferential surface of the rotating sleeve 12a due to the magnetic force of the magnet. In association with rotation of the sleeve 12a, a tip 13a of a second regulation member 13 regulates the layer thickness of the developer on the outer circumferential surface of the sleeve 12a. Further, a first regulation member 14 regulates the layer thickness of the developer on the outer circumferential surface of the sleeve 12a again. Thereafter, the

developer layer on the outer circumferential surface of the sleeve 12a is transported to approach the surface of the photosensitive drum 8.

[0038] When charged by friction due to the stirring operation of the stirring roller 11, the toner of the developer layer on the outer circumferential surface of the sleeve 12a is charged to a polarity reverse to the electrostatic latent image on the surface of the photosensitive drum 8. Therefore, when the developer layer on the outer circumferential surface of the sleeve 12a approaches the surface of the photosensitive drum 8, the toner of the developer layer is attached to the electrostatic latent image on the photosensitive drum 8, so that the electrostatic latent image becomes a visible image.

[0039] An excess developer occurs due to layer thickness regulation by the first regulation member 14. The excess developer flows into a reflux opening 15, slides down on a rear surface 13b of the second regulation member 13, and is returned to the stirring roller 11.

[0040] A well-known toner density sensor 16 is provided on a bottom of the case 1a of the development apparatus 1. The toner density sensor 16 is, for example, a magnetic permeability sensor which detects a toner density corresponding to a magnetic permeability of the developer. The developer is a mixture of a non-magnetic material toner and a magnetic carrier. Therefore, as a toner amount per unit volume of the developer increases, a magnetic carrier amount per unit volume decreases, so that a magnetic resistance of the developer increases. Conversely, as the toner amount per unit volume decreases, the magnetic carrier amount per unit volume increases, so that the magnetic resistance of the developer decreases. The toner density sensor 16 detects the magnetic resistance of the developer, thereby detecting the toner amount per unit volume (i.e., toner density) corresponding to the magnetic resistance.

[0041] FIG. 2 is a block diagram illustrating a configuration of the toner density sensor 16. Here, the toner density sensor 16 comprises a differential

transformer 21, an alternating-current power supply 22, a phase comparing circuit 23, and a smoothing circuit 24.

[0042] The differential transformer 21 is composed of a primary coil 25, and secondary coils (a reference coil 26 and a detection coil 27) connected in series.

5 An alternating voltage is applied from the alternating-current power supply 22 to the primary coil 25. The reference coil 26 and the detection coil 27 have substantially the same number of turns, and polarities reverse to each other.

[0043] The primary coil 25 and the detection coil 27 are provided in the  
10 vicinity of the developer in the case 1a. Therefore, the developer functions as a magnetic core for the primary coil 25 and the detection coil 27, and the magnetic resistance of the developer determines an inductance of each of the coils 25 and 27, whereby a voltage signal of the detection coil 27 is determined. Therefore, the voltage signal of the detection coil 27  
15 corresponds to the toner density of the developer.

[0044] The phase comparing circuit 23 receives a voltage signal of the primary coil 25 and the voltage signal of the detection coil 27, calculates an logical exclusive OR of these voltage signals, and outputs a signal indicating the logical exclusive OR. When receiving the signal indicating the logical  
20 exclusive OR, the smoothing circuit 24 smoothes the signal indicating the exclusive logical OR to output a direct voltage VT. The direct voltage VT, which indicates the toner density, is output as a detection output of the toner density sensor 16.

[0045] For the toner density of the developer in the case 1a, a target  
25 specified range is previously determined. In order to cause the toner density of the developer in the case 1a which is detected by the toner density sensor 16 to fall within the specified range, a supply roller 17 of the development apparatus 1 is rotated so that the toner is supplied from the middle hopper 2 via the toner supply paths 2b and 1a to the case 1a of the development  
30 apparatus 1.

[0046] In such a development apparatus 1, even when actual measurement of the toner density is correct, the toner density of the developer is always inappropriate if there is an error in the target specified range of the toner density, so that a faint image, a fog image, or the like occurs. As described  
5 above, conventionally, the target specified range of the toner density is set using an average diameter of the toner and an average diameter of the magnetic carrier. However, if there is an error in the average diameter of the toner and the average diameter of the magnetic carrier, the target specified range is not correctly set, so that the reproduction of appropriate  
10 control of toner density is not guaranteed.

[0047] Therefore, in the example, the toner is supplied to the developer so that a measured toner density TD (%) falls within a range specified by an expression (2) below, where a volume average diameter of the magnetic carrier is represented by Dcav\_vol (μm), a volume average diameter of the  
15 toner is represented by Dtav\_vol (μm), a specific gravity of the magnetic carrier is represented by yc, and a specific gravity of the toner is represented by yt.

$$[0048] \quad TD \leq \{yt \cdot Vt / Nt / (yc \cdot Vc)\} \times 100 \quad (2)$$

$$Vt \text{ (volume of toner)} = (\pi/6) \cdot (Dtav\_vol)^3$$

$$20 \quad Sc \text{ (surface area of magnetic carrier)} = \pi \cdot (Dcav\_vol + Dtav\_vol)^2$$

$$Nt \text{ (linear density)} = Sc / [(3^{0.5}/2) \cdot (Dtav\_vol)^2] / 2$$

$$Vc \text{ (volume of magnetic carrier)} = (\pi/6) \cdot (Dcav\_vol)^3$$

If the specified range within which the measured toner density TD (%) should fall is set based on the expression (2) using the volume average  
25 diameter Dcav\_vol (μm) of the magnetic carrier and the volume average diameter Dtav\_vol (μm) of the toner, the target specified range can be correctly set, thereby making it possible to consistently appropriately control the toner density. Thereby, occurrence of a faint image, a fog image, or the like can be prevented.

30 [0049] Next, a reason why the target specified range of the toner density

thus obtained is correct will be described.

[0050] Firstly, it is assumed that a magnetic carrier *c* has a larger spherical shape and a toner *t* has a smaller spherical shape as illustrated in FIG. 3. In addition, it is assumed that appropriate toner density has an upper limit value TD100% when a number of the toners *t* are attached onto a surface of the magnetic carrier *c*, so that the surface of the magnetic carrier *c* is completely covered, i.e., there is no room for attachment of more toners on the surface of the magnetic carrier *c*, and excess toner which is not attached to the surface of the magnetic carrier *c* is absent.

10 [0051] In the situation of FIG. 3, the upper limit value TD100% of appropriate toner density can be theoretically calculated by an expression (5) below, where the volume average diameter of the magnetic carrier is represented by  $D_{cav\_vol}$  ( $\mu\text{m}$ ), the volume average diameter of the toner is represented by  $D_{tav\_vol}$  ( $\mu\text{m}$ ), the specific gravity of the magnetic carrier is represented by  $\gamma_c$ , and the specific gravity of the toner is represented by  $\gamma_t$ .

$$15 \quad [0052] \quad \text{TD100\%} = \{\gamma_t \cdot V_t / N_t / (\gamma_c \cdot V_c)\} \times 100 \quad (5)$$

The right-hand side of the expression (2) is the same as the right-hand side of the expression (5). Therefore, the expression (2) suggests that the toner density TD (%) is caused to consistently approach to the upper limit value TD100% while the measured toner density TD (%) is kept smaller than or equal to the upper limit value TD100% of appropriate toner density of the expression (5).

20 [0053] If there is excess toner *t*, the measured toner density TD (%) does not fall within the specified range of the expression (2). In this case, the excess toner *t* is supplied from the magnet roller 12 to the photosensitive drum 8, resulting in a fog image.

[0054] On the other hand, developers having various toner densities TD (%) were produced using a developer which is a mixture of a magnetic carrier having a volume average diameter  $D_{cav\_vol}$  of 45 ( $\mu\text{m}$ ) and a specific gravity  $\gamma_c$  of about 5 and a toner having a volume average diameter  $D_{tav\_vol}$  of 5.5

( $\mu\text{m}$ ) and a specific gravity  $\gamma_t$  of about 1 while adjusting as appropriate the amounts of the magnetic carrier and the toner when the magnetic carrier and the toner were mixed. These developers were used to form respective images and study fogs in these images, so that results were obtained as  
 5 illustrated in graphs of FIGS. 4(a), 4(b), and 4(c).

[0055] FIGS. 4(a), 4(b), and 4(c) are graphs indicating a degree of fog BG of an image when the toner density  $\text{TD} = 4$  (%), a degree of fog BG of an image when the toner density  $\text{TD} = 5$  (%), and a degree of fog BG of an image when the toner density  $\text{TD} = 6$  (%), respectively. Note that, in these graphs, the  
 10 horizontal axis indicates the number of prints of an image, and the vertical axis indicates the degree of fog BG of the image. Characteristics curves F, C, and R indicate a degree of fog BG in a front portion of the image, a degree of fog BG in a middle portion of the image, and a degree of fog BG in a rear portion of the image, respectively.

[0056] As can be seen from comparison of the graphs of FIGS. 4(a), 4(b), and 4(c), the degree of fog BG of the image is small until at least the toner density  $\text{TD} = 5$  (%), and the degree of fog BG is large at the toner density  $\text{TD} = 6$  (%). Therefore, the upper limit value  $\text{TD}_{100\%}$  of appropriate toner density is in the range of 5 (%) to 6 (%).

[0057] FIGS. 5(a), 5(b), and 5(c) correspond to FIGS. 4(a), 4(b), and 4(c), respectively. FIGS. 5(a), 5(b), and 5(c) are graphs indicating a distribution of a charge amount  $q/m$  of the toner when the toner density  $\text{TD} = 4$  (%), a distribution of a charge amount  $q/m$  of the toner when the toner density  $\text{TD} = 5$  (%), and a distribution of a charge amount  $q/m$  of the toner when the toner  
 25 density  $\text{TD} = 6$  (%), respectively. Note that, in these graphs, the horizontal axis indicates the charge amount  $q/m$  of the toner, and the vertical axis indicates the number of toners.

[0058] As can be seen from comparison of the graphs of FIGS. 5(a), 5(b), and 5(c), substantially all of the toner is normally charged until at least the toner  
 30 density  $\text{TD} = 5$  (%), and when the toner density  $\text{TD} = 6$  (%), a large portion of

the toner is charged to a reverse polarity (+). This is because there is no excess toner until at least the toner density  $TD = 5$  (%), so that the magnetic carrier and the toner are normally charged by friction, however, when the toner density  $TD = 6$  (%), excess toner occurs, so that the toner is charged to the reverse polarity since triboelectrification occurs between the toners.

[0059] Therefore, when a number of toners  $t$  are attached to the surface of the magnetic carrier  $c$ , so that the surface of the magnetic carrier  $c$  is completely covered, and excess toner which is not attached onto the surface of the magnetic carrier  $c$  is absent as illustrated in FIG. 3, it can be said that the upper limit value  $TD_{100\%}$  of appropriate toner density is set. When there is excess toner, fog will occur.

[0060] Further, the degree of fog BG of an image was examined while the amount of a magnetic carrier and the amount of a toner were appropriately adjusted when the magnetic carrier and the toner were mixed so that the toner density  $TD$  was changed from 5.1 (%) to 5.9 (%) in units of 0.1 (%), though the result is not herein shown in the graphs. As a result, it was found that the upper limit value  $TD_{100\%}$  of appropriate toner density is 5.6 (%).

[0061] FIG. 5(d) is a graph indicating a distribution of the charge amount  $q/m$  of a toner when the toner density  $TD = 5.6$  (%). As can be seen from this graph, when the toner density  $TD = 5.6$  (%), substantially all of the toner is normally charged and there is no excess toner.

[0062] FIG. 6 is a table indicating a degree of fog BG, an image density  $ID_{bk}$ , and an excess toner ratio, which were actually measured, with respect to toner densities. As can be seen from this table, until the toner density  $TD = 5.6$  (%), the degree of fog BG is small and there is no excess toner; and when the toner density  $TD = 6.0$  (%), the degree of fog BG is large and there is excess toner.

[0063] As described above, it was found that, when a developer which is a mixture of a magnetic carrier having a volume average diameter  $D_{cav\_vol}$  of

45 ( $\mu\text{m}$ ) and a specific gravity  $\gamma_c$  of about 5 and a toner having a volume average diameter  $D_{\text{tav\_vol}}$  of 5.5 ( $\mu\text{m}$ ) and a specific gravity  $\gamma_t$  of about 1 is used, the upper limit value TD100% of appropriate toner density is 5.6 (%).

[0064] Therefore, when the volume average diameter  $D_{\text{cav\_vol}} = 45$  ( $\mu\text{m}$ ) of the magnetic carrier, the volume average diameter  $D_{\text{tav\_vol}} = 5.5$  ( $\mu\text{m}$ ) of the toner, the specific gravity  $\gamma_t = 1$  of the toner, and the specific gravity  $\gamma_c = 5$  of the magnetic carrier are substituted into the right-hand side of the expression (2) to calculate the upper limit value TDma of the appropriate toner density, 5.6 (%) is obtained. The upper limit value TD100% of the appropriate toner density obtained by the experiment matches the upper limit value TD100% of appropriate toner density calculated by the expression (2). Therefore, by using the volume average diameter  $D_{\text{cav\_vol}}$  of a magnetic carrier and the volume average diameter  $D_{\text{tav\_vol}}$  of a toner, a specified range within which a measured toner density TD (%) should fall can be correctly set, thereby making it possible to consistently appropriately control the toner density.

[0065] As described above, examples of a method for determining an average diameter of a particle includes, in addition to volume average diameter, number average diameter, number median diameter, volume median diameter, and the like. However, these diameters differ from each other even for the same toner or magnetic carrier.

[0066] For example, whereas the volume average diameter  $D_{\text{cav\_vol}}$  of a magnetic carrier is 45 ( $\mu\text{m}$ ) and the volume average diameter  $D_{\text{tav\_vol}}$  of a toner is 5.5 ( $\mu\text{m}$ ), the number average diameter  $D_{\text{cav\_pop}}$  of the magnetic carrier is 42 ( $\mu\text{m}$ ) and the number average diameter  $D_{\text{tav\_pop}}$  of the toner is 4.8 ( $\mu\text{m}$ ).

[0067] Also when the number average diameter is used, a toner may be supplied to a developer so that a measured toner density TD (%) falls within a range specified by an expression (1) below, in a manner similar to that of the volume average diameter, where the number average diameter of the



magnetic carrier is represented by  $D_{cav\_pop}$  ( $\mu\text{m}$ ), the number average diameter of the toner is represented by  $D_{tav\_pop}$  ( $\mu\text{m}$ ), the specific gravity of the magnetic carrier is represented by  $\gamma_c$ , and the specific gravity of the toner is represented by  $\gamma_t$ .

$$5 \quad [0068] \quad TD \leq \{\gamma_t \cdot V_t / N_t / (\gamma_c \cdot V_c)\} \times 100 \quad (1)$$

$$V_t = (\pi/6) \cdot (D_{tav\_pop})^3$$

$$S_c = \pi \cdot (D_{cav\_pop} + D_{tav\_pop})^2$$

$$N_t = S_c / [(3^{0.5}/2) \cdot (D_{tav\_pop})^2] / 2$$

$$V_c = (\pi/6) \cdot (D_{cav\_pop})^3$$

10        When the number average diameter  $D_{cav\_pop} = 42$  ( $\mu\text{m}$ ) of the magnetic carrier, the number average diameter  $D_{tav\_pop} = 4.8$  ( $\mu\text{m}$ ) of the toner, the specific gravity  $\gamma_t = 1$  of the toner, and the specific gravity  $\gamma_c = 5$  of the magnetic carrier are substituted into the right-hand side of the expression (1) to calculate the upper limit value  $TD_{ma}$  of the appropriate  
15        toner density, 5.5 (%) is obtained. The upper limit value  $TD_{100\%}$  of the appropriate toner density obtained by the experiment substantially matches the upper limit value  $TD_{100\%}$  of appropriate toner density calculated by the expression (1).

[0069] Therefore, even when the number average diameter is used instead of  
20        the volume average diameter, a specified range within which a measured toner density  $TD$  (%) should fall can be correctly set, thereby making it possible to consistently appropriately control the toner density.

[0070] When the volume average diameter  $D_{cav\_vol}$  of the magnetic carrier is 45 ( $\mu\text{m}$ ) and the volume average diameter  $D_{tav\_vol}$  of the toner is 5.5 ( $\mu\text{m}$ ),  
25        the volume median diameter  $D_{c50\_vol}$  of the magnetic carrier is 48 ( $\mu\text{m}$ ) and the number median diameter  $D_{t50\_vol}$  of the toner is 6.7 ( $\mu\text{m}$ ). If the volume median diameter  $D_{c50\_vol} = 48$  ( $\mu\text{m}$ ) and the number median diameter  $D_{t50\_vol} = 6.7$  ( $\mu\text{m}$ ) of the toner are substituted into the right-hand side of the expression (2) instead of the volume average diameter  $D_{cav\_vol}$   
30        and volume average diameter  $D_{tav\_vol}$  to calculate the upper limit value

TDma of the appropriate toner density, 6.6 (%) is obtained. However, 6.6 (%) thus calculated significantly deviates from the upper limit value TD100% of appropriate toner density = 5.6 (%) obtained by the experiment.

[0071] Similarly, the number median diameter Dc50\_pop of the magnetic carrier is 40 ( $\mu\text{m}$ ) and the number median diameter Dt50\_pop of the toner is 4.4 ( $\mu\text{m}$ ). If the number median diameter Dc50\_pop = 40 ( $\mu\text{m}$ ) and the number median diameter Dt50\_pop = 4.4 ( $\mu\text{m}$ ) are substituted into the right-hand side of the expression (1) instead of the number average diameter Dcav\_pop ( $\mu\text{m}$ ) and the number average diameter Dtav\_pop ( $\mu\text{m}$ ) to calculate the upper limit value TDma of the appropriate toner density, 5.0 (%) is obtained. However, 5.0 (%) thus calculated significantly deviates from the upper limit value TD100% of appropriate toner density = 5.6 (%) obtained by the experiment.

[0072] Therefore, when the number median diameter or the volume median diameter is used, a specified range within which a measured toner density TD (%) should fall cannot be correctly set, so that the toner density cannot be consistently appropriately controlled.

[0073] FIG. 7 is a table indicating the upper limit value TD100% of appropriate toner density which is calculated for each of various combinations of the volume average diameter Dcav\_vol, the number average diameter Dcav\_pop, the volume median diameter Dc50\_vol, and the volume median diameter Dc50\_vol of a magnetic carrier, and the volume average diameter Dtav\_vol, the number average diameter Dtav\_pop, the volume median diameter Dt50\_vol, and the number median diameter Dt50\_vol of a toner. As can be seen from this table, in the case of the combination of the volume average diameter Dcav\_vol of the magnetic carrier and the volume average diameter Dtav\_vol of the toner, and in the case of the combination of the number average diameter Dcav\_pop of the magnetic carrier and the number average diameter Dtav\_pop of the toner, the upper limit value TD100% of appropriate toner density obtained by the calculation matches the

upper limit value TD100% of appropriate toner density = 5.6 (%) obtained by the experiment. In the case of the other combinations, there is not a match.

[0074] Next, the accuracy of the volume average diameter, the number average diameter, the number median diameter, and the volume median diameter was studied in terms of other viewpoints, and the results will be described.

[0075] For  $n$  particles, a diameter of an  $i$ -th particle is represented by  $d_i$ , and a volume average diameter is represented by  $Dav\_vol$ . In this case, the volume average diameter  $Dav\_vol$  is defined by an expression (6) below.

Similarly, for  $n$  particles, a diameter of an  $i$ -th particle is represented by  $d_i$ , and a number average diameter is represented by  $Dav\_pop$ . In this case, the number average diameter  $Dav\_pop$  is defined by an expression (7) below.

[0076] Volume average diameter:  $Dav\_vol = [\sum_{i=1}^n v_i / n]^{(1/3)}$  (6)

( $v_i = [d_i]^3$ )

Number average diameter:  $Dav\_pop = \sum_{i=1}^n d_i / n$  (7)

Therefore, it is considered that the volume average diameter  $Dav\_vol$  and the number average diameter  $Dav\_pop$  have normal distributions.

[0077] On the other hand, FIG. 8 is a graph indicating a volume incidence with respect to the diameter of a magnetic carrier, which was actually measured, and FIG. 9 is a graph indicating a volume incidence with respect to the diameter of a toner, which was actually measured. As can be seen from FIG. 8 and FIG. 9, both the characteristics are considerably approximate to normal distributions (indicated with a solid line in the graph of FIG. 9). Therefore, it can be said that, even if the diameter of a toner has a broad distribution, errors in the volume average diameter  $Dav\_vol$  of the magnetic carrier and the volume average diameter  $Dav\_vol$  of the toner are small.

[0078] A number incidence with respect to the diameter of a magnetic carrier

and a number incidence with respect to the diameter of a toner are considerably approximate to normal distributions, though they are not herein indicated with graphs. Therefore, it can be said that errors in the number average diameter D<sub>cav\_pop</sub> of the magnetic carrier and the number average  
 5 diameter D<sub>tav\_pop</sub> of the toner are small.

[0079] When the volume median diameter is represented by D<sub>50\_vol</sub>, the volume median diameter D<sub>50\_vol</sub> is defined by an expression (8) below. Similarly, when the number median diameter is represented by D<sub>50\_pop</sub>, the number median diameter D<sub>50\_pop</sub> is defined by an expression (9). A  
 10 standard deviation S<sub>vol</sub> of the volume median diameter D<sub>50\_vol</sub> and a standard deviation S<sub>pop</sub> of the number median diameter D<sub>50\_pop</sub> are defined by expressions (10) and (11) below.

[0080] Volume median diameter: D<sub>50\_vol</sub> when cumulative volume incidence is 50% (total number = 100%) (8)

15 Number median diameter: D<sub>50\_pop</sub> when cumulative number incidence is 50% (total number = 100%) (9)

Volume standard deviation:  $S_{vol} = SS/D_{50\_vol}$  (10)

Number standard deviation:  $S_{pop} = SS/D_{50\_pop}$  (11)

$$(SS = \{[1/(n-1)]\left[\sum_{i=1}^n di^2 - (1/n)\left(\sum_{i=1}^n di\right)^2\right]\}^{(1/2)})$$

20 FIG. 10 is a graph indicating characteristics of a ratio of the volume median diameter D<sub>50\_vol</sub> to the number median diameter D<sub>50\_pop</sub> with respect to the standard deviation S<sub>vol</sub> for three toners having diameter different from each other. In this case, if the volume median diameter D<sub>50\_vol</sub> and the number median diameter D<sub>50\_pop</sub> are correct, the ratio of  
 25 these is close to 1. In other words, as these become more incorrect, the ratio of these deviates from 1 to more extent. As can be seen from the graph of FIG. 10, if the standard deviation S<sub>vol</sub> is 15% or more, the ratio of the volume median diameter D<sub>50\_vol</sub> to the number median diameter D<sub>50\_pop</sub> is large, so that it can be said that the volume median diameter D<sub>50\_vol</sub> and the

number median diameter D50\_pop are incorrect.

[0081] Therefore, when the diameter of a toner has a broad distribution and the standard deviation Svol is 15 (%) or more, there are large errors in the number median diameter, the volume median diameter, and the like, so that  
 5 the use of the number average diameter Dtav\_pop ( $\mu\text{m}$ ) or the volume average diameter Dtav\_vol ( $\mu\text{m}$ ) of a toner is effective.

[0082] Note that, when a toner is produced by a pulverization method of melt-kneading a resin, a colorant, and the like, followed by pulverization and classification, the diameter of the toner has a broad distribution. Therefore,  
 10 errors in the number median diameter and the volume median diameter with respect to the actual average diameter of the toner are large, and an error in the number average diameter Dtav\_pop ( $\mu\text{m}$ ) or the volume average diameter Dtav\_vol ( $\mu\text{m}$ ) of the toner with respect to the actual average diameter of the toner is small. Therefore, the use of the number average diameter Dtav\_pop  
 15 ( $\mu\text{m}$ ) or the volume average diameter Dtav\_vol ( $\mu\text{m}$ ) of a toner is more effective.

[0083] When a toner has a pigment concentration of 5 (%) or more, fog is significant as compared to when the pigment concentration is less than 5 (%) even if the amount of attached toner is the same. Therefore, the example is  
 20 effective.

[0084] Next, an expression which is simpler than the expression (2) is derived as an expression for setting a specified range within which a measured toner density TD (%) should fall.

[0085] FIG. 11 is a graph indicating characteristics of the upper limit value  
 25 TD100% of appropriate toner density with respect to the volume average diameter Dcav\_vol of a magnetic carrier for each of four toners having a volume average diameter Dtav\_vol of 8.5 ( $\mu\text{m}$ ), 5.5 ( $\mu\text{m}$ ), 4.8 ( $\mu\text{m}$ ), and 4.3 ( $\mu\text{m}$ ).

[0086] When the characteristics of the volume average diameter Dtav\_vol =  
 30 5.5 ( $\mu\text{m}$ ) of a toner in the graph of FIG. 11 is selected, an approximate

expression for these characteristics is calculated by an expression (3) below.

$$[0087] \quad TD \leq [5.1(D_{cav\_vol})^{-1.17}] \times 100 \quad (3)$$

If the characteristics of the four toners in the graph of FIG. 11 are normalized by dividing by the volume average diameter  $D_{tav\_vol}$  of the  
 5 respective toners to the power of 1.2, the characteristics of the upper limit value  $TD_{100\%}$  of appropriate toner density can be converged to a single curve as illustrated in a graph of FIG. 12. An expression (4) below can be derived.

$$[0088] \quad TD/(D_{tav\_vol})^{1.2} \leq [5.1(D_{cav\_vol})^{-1.17}/5.5^{1.2}] \times 100 \quad (4)$$

A specified range within which a measured toner density  $TD$  (%)  
 10 should fall may be set based on the expression (3) or (4) which is simpler than the expression (2).

[0089] In addition, an expression which is simpler than the expression (1) can be derived as an expression for setting a specified range within which a measured toner density  $TD$  (%) should fall.

15 [0090] Also in this case, assuming that the number average diameter  $D_{tav\_pop}$  of a toner is  $5.5 \mu\text{m}$ , an approximate expression below is obtained.

$$[0091] \quad TD \leq [5.1(D_{tav\_pop})^{-1.17}] \times 100 \quad (A)$$

If it is normalized by dividing the number average diameter  $D_{tav\_pop}$  of the toner to the power of 1.2, an expression below can be derived.

$$20 \quad [0092] \quad TD/(D_{tav\_pop})^{1.2} \leq [5.1(D_{cav\_pop})^{-1.17}/5.5^{1.2}] \times 100 \quad (B)$$

A specified range within which a measured toner density  $TD$  (%) should fall may be set based on the expression (A) or (B) which is simpler than the expression (1).

[0093] Note that the present invention is not limited to the above-described  
 25 examples and can be embodied in other different forms. For example, the present invention can be applied to a development apparatus having a configuration different from that of FIG. 1. The magnetic carrier diameters and the toner diameters described herein are only for illustrative purposes, and even if they are changed, the present invention is still applicable.

[Brief Description of Drawings]

[0094] FIG. 1 is a side view of an example of a development apparatus according to the present invention.

FIG. 2 is a block diagram illustrating a configuration of a toner density sensor in the development apparatus of FIG. 1.

FIG. 3 is a diagram schematically illustrating a situation that a toner is attached to a magnetic carrier.

FIGS. 4(a), 4(b), and 4(c) are graphs indicating a degree of fog BG of an image when a toner density  $TD = 4$  (%), a degree of fog BG of an image when a toner density  $TD = 5$  (%), and a degree of fog BG of an image when a toner density  $TD = 6$  (%), respectively.

FIGS. 5(a), 5(b), 5(c) and 5(d) are graphs indicating a distribution of a charge amount  $q/m$  of a toner when the toner density  $TD = 4$  (%), a distribution of a charge amount  $q/m$  of the toner when the toner density  $TD = 5$  (%), a distribution of a charge amount  $q/m$  of the toner when the toner density  $TD = 6$  (%), and a distribution of a charge amount  $q/m$  of the toner when the toner density  $TD = 5.6$  (%), respectively.

FIG. 6 is a table indicating a degree of fog BG, an image density  $IDbk$ , and an excess toner ratio, which were actually measured with respect to toner densities.

FIG. 7 is a table indicating an upper limit value  $TD100\%$  of appropriate toner density which is calculated for each of various combinations of a volume average diameter  $D_{cav\_vol}$ , a number average diameter  $D_{cav\_pop}$ , a volume median diameter  $D_{c50\_vol}$ , and a volume median diameter  $D_{c50\_vol}$  of a magnetic carrier, and a volume average diameter  $D_{tav\_vol}$ , a number average diameter  $D_{tav\_pop}$ , a volume median diameter  $D_{t50\_vol}$ , and a number median diameter  $D_{t50\_vol}$  of a toner.

FIG. 8 is a graph indicating a volume incidence with respect to a diameter of a magnetic carrier, which was actually measured.

FIG. 9 is a graph indicating a volume incidence with respect to a

diameter of a toner, which was actually measured.

FIG. 10 is a graph indicating characteristics of a ratio of a volume median diameter D50\_vol to a number median diameter D50\_pop with respect to a standard deviation Svol.

5        FIG. 11 is a graph indicating characteristics of an upper limit value TD100% of appropriate toner density with respect to a volume average diameter Dcav\_vol of a magnetic carrier for each of four toners.

FIG. 12 is a graph indicating a curve obtained by normalization of the characteristics of the four toners of FIG. 11.

10        FIG. 13 is a side view of a conventional development apparatus.

[Description of Reference Numerals]

- [0095] 1    development apparatus
- 2    middle hopper
- 15       3    toner bottle
- 4    stirring member
- 5    flexible band-like member
- 6    detected material
- 7    capacitance sensor
- 20       8    photosensitive drum
- 11   stirring roller
- 12   magnet roller
- 13   second regulation member
- 14   first regulation member
- 25       15   reflux opening
- 16   toner density sensor



[Document Name] ABSTRACT

[Summary]

[Problem] A target specified range of a toner density is correctly set so that a toner density is consistently appropriately controlled.

- 5 [Solution] If a specified range within which a measured toner density TD (%) should fall is set based on an expression (2) below using a volume average diameter Dcav\_vol ( $\mu\text{m}$ ) of a magnetic carrier and a volume average diameter Dtav\_vol ( $\mu\text{m}$ ) of a toner, the target specified range can be correctly set, thereby making it possible to consistently appropriately control the toner
- 10 density.

$$\text{TD} \leq \{\gamma_t \cdot V_t / N_t / (\gamma_c \cdot V_c)\} \times 100 \quad (2)$$

[Selected Drawing] FIG. 1

FIG. 1

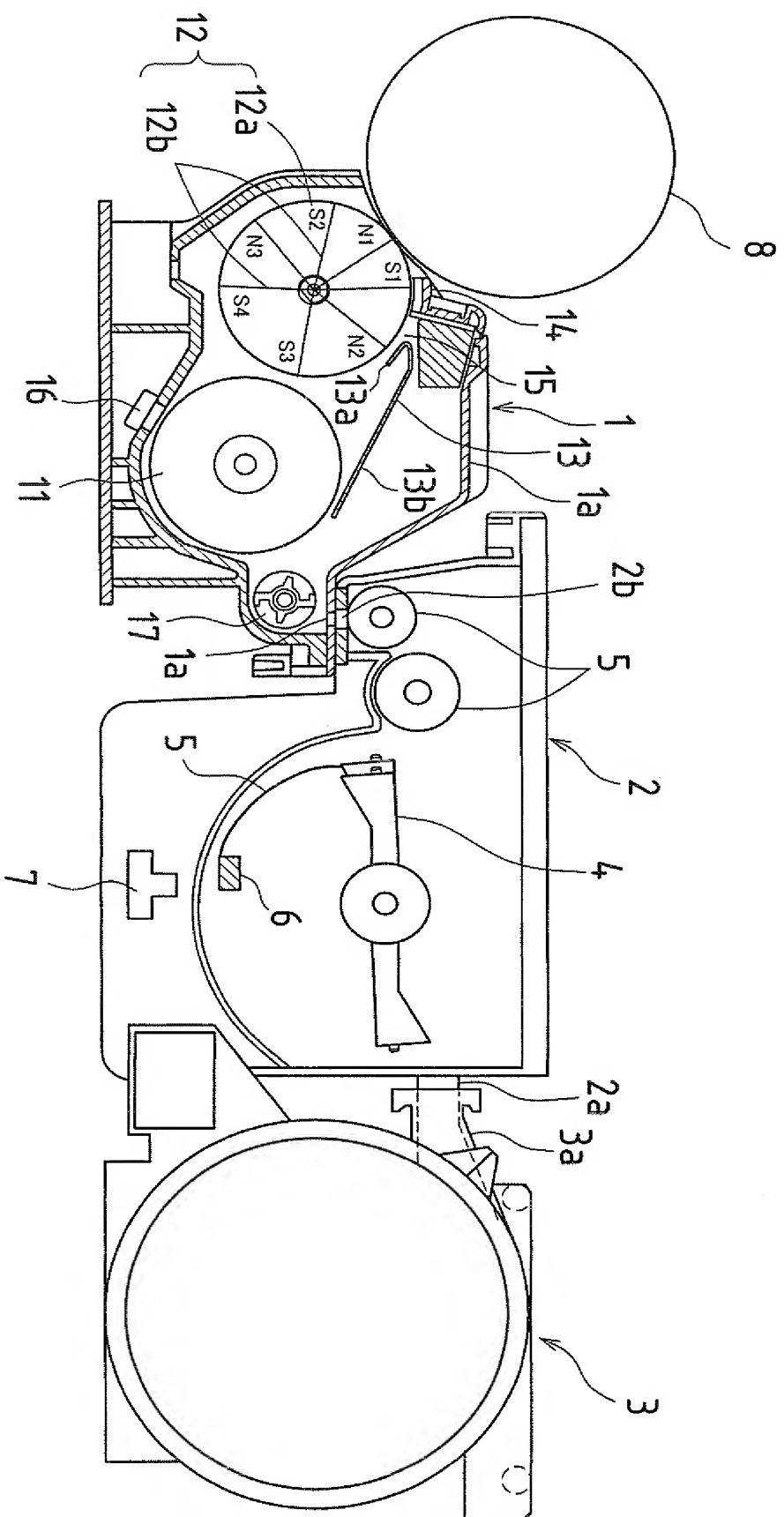
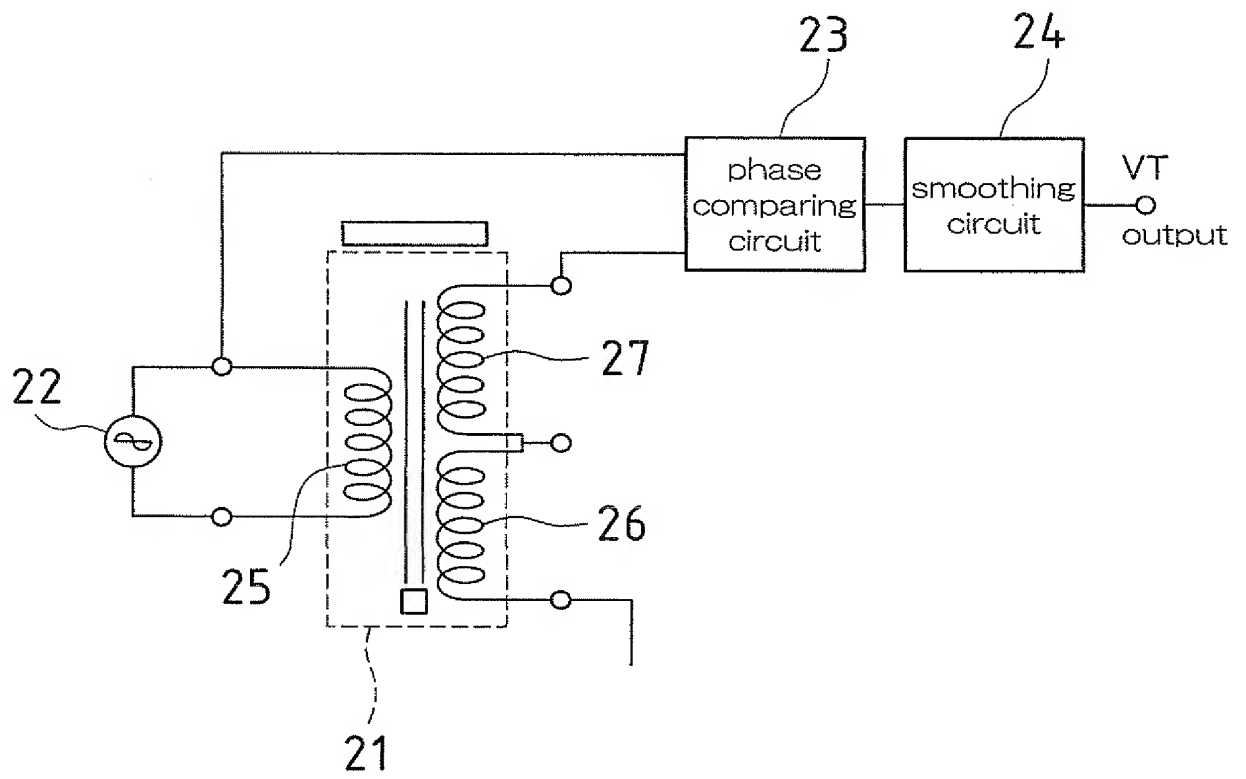


FIG.2



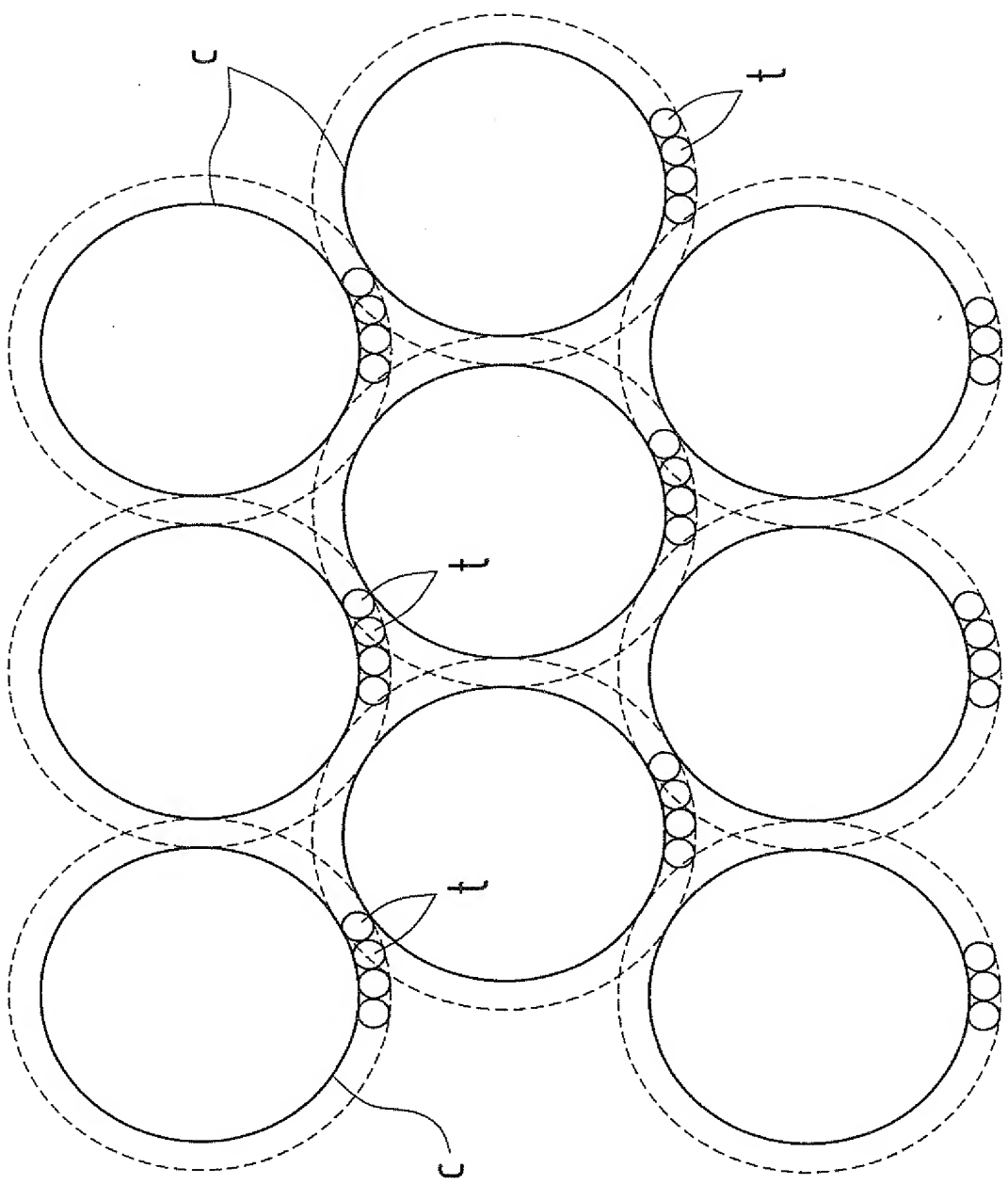
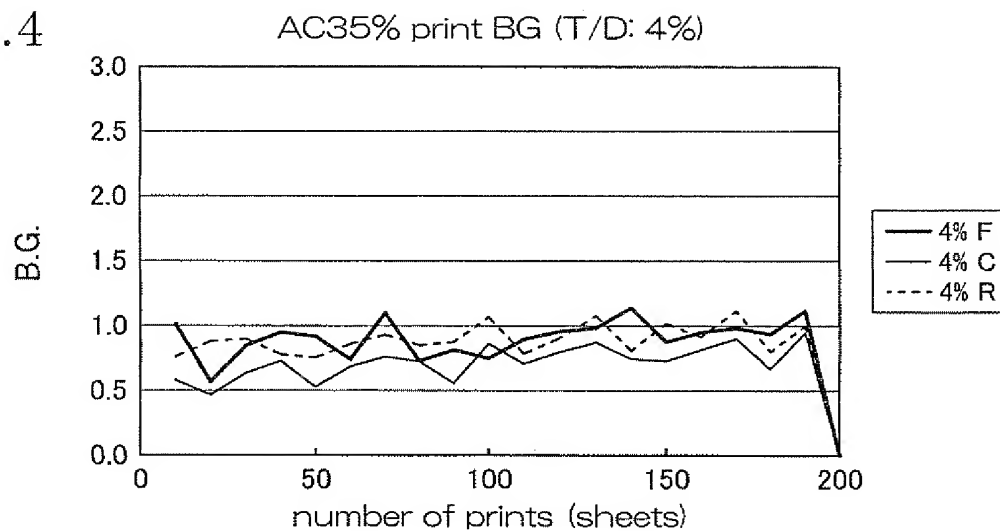


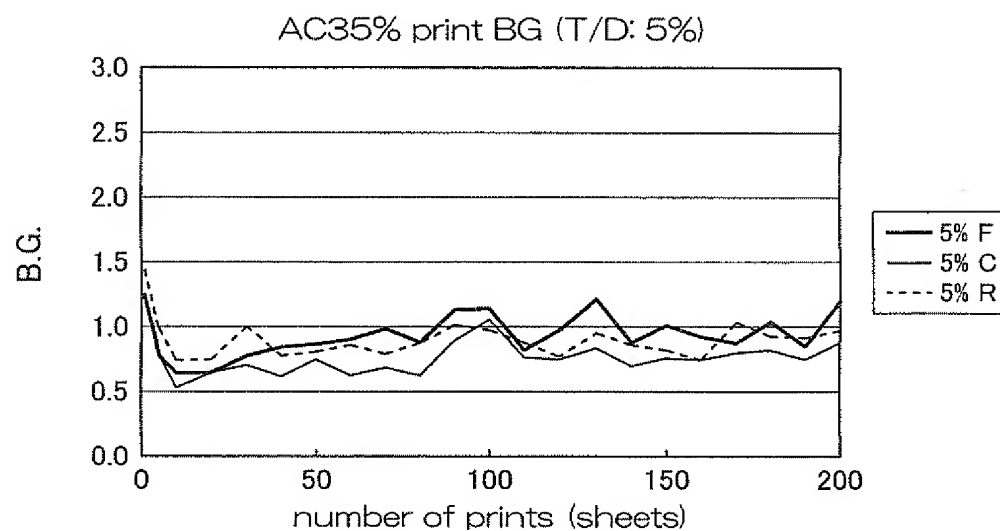
FIG.3

FIG.4

(a)



(b)



(c)

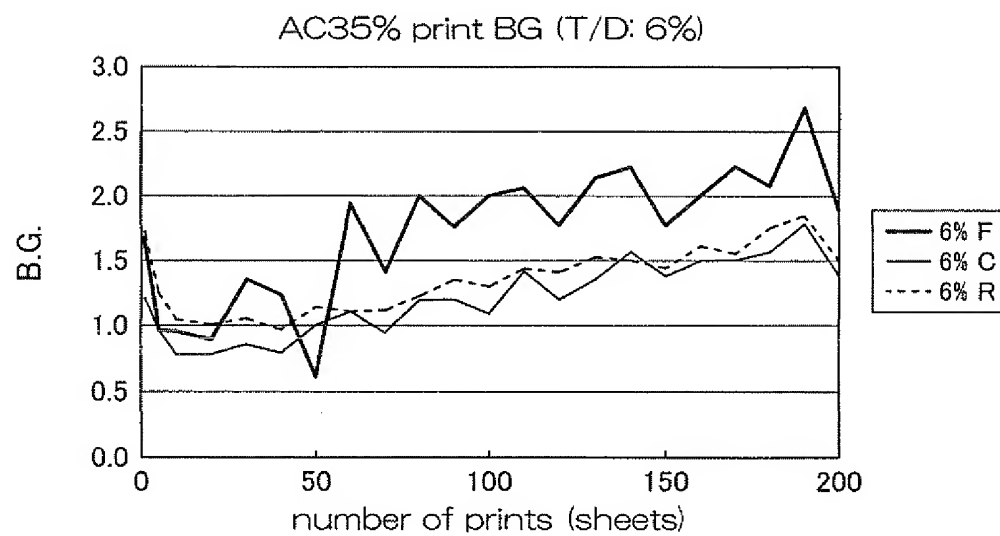


FIG.5

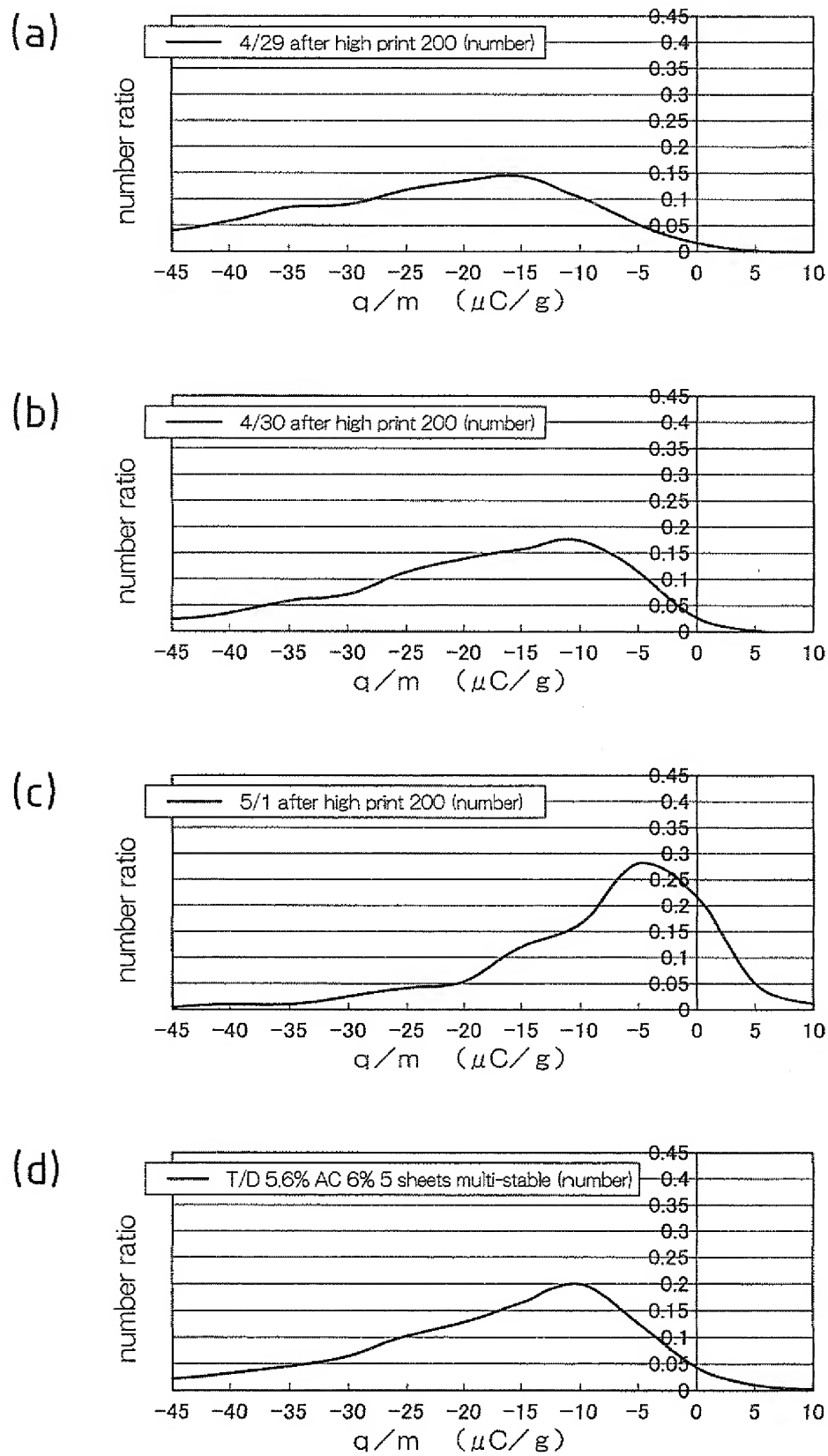


FIG.6

	actually measured values		
	fog BG	ID bk	excess toner
TD			
4.0%	0.84	1.29	0.0%
5.0%	0.87	—	0.0%
5.6%	0.94	1.4	0.0%
6.0%	1.42	—	0.4%

FIG.7

		TD			
		Dt50_voL	Dtav_voL	Dtav_pop	Dt50_pop
		6.71	5.52	4.81	4.41
Dc50_pop	39.7	8.39%	6.55%	5.53%	4.99%
Dcav_pop	42.0	7.78%	6.09%	5.15%	4.65%
Dcav_voL	45.1	7.11%	5.58%	4.73%	4.27%
Dc50_voL	48.1	6.56%	5.58%	4.38%	3.97%

unit of diameter:  $\mu$  m

FIG.8

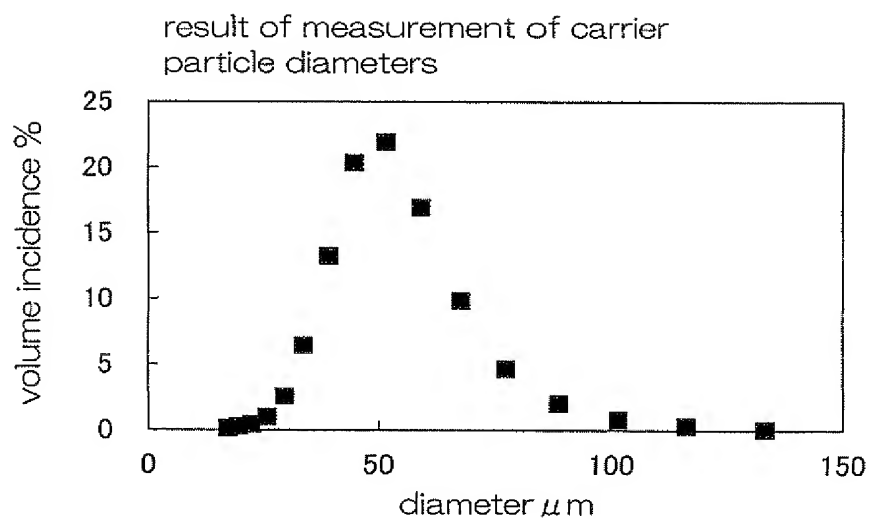


FIG.9

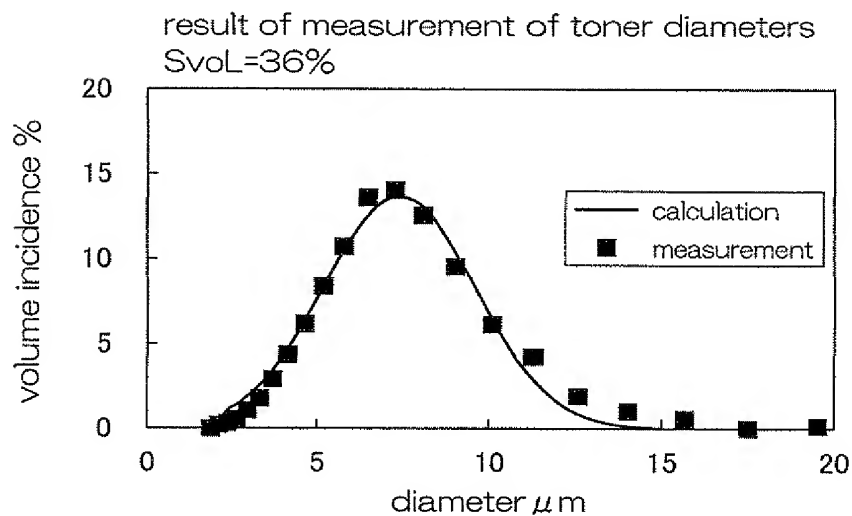


FIG.10

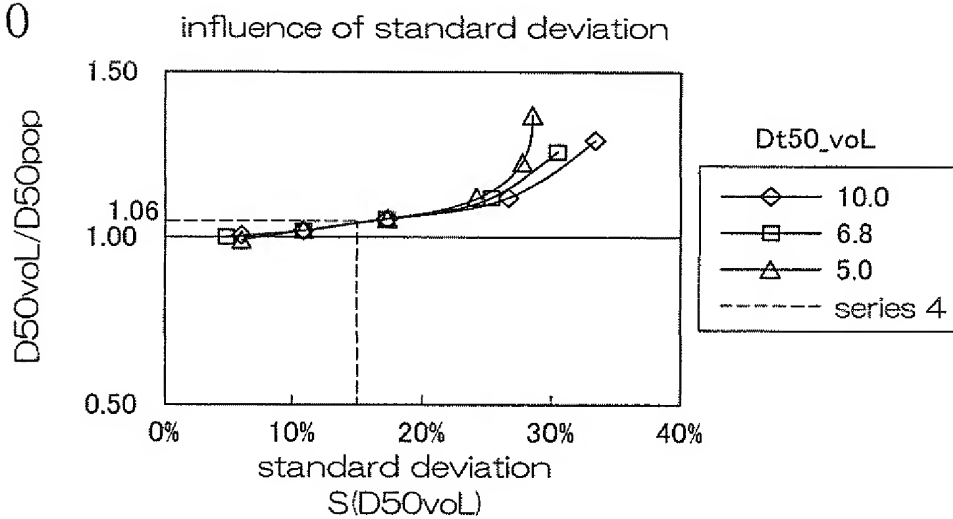




FIG.11

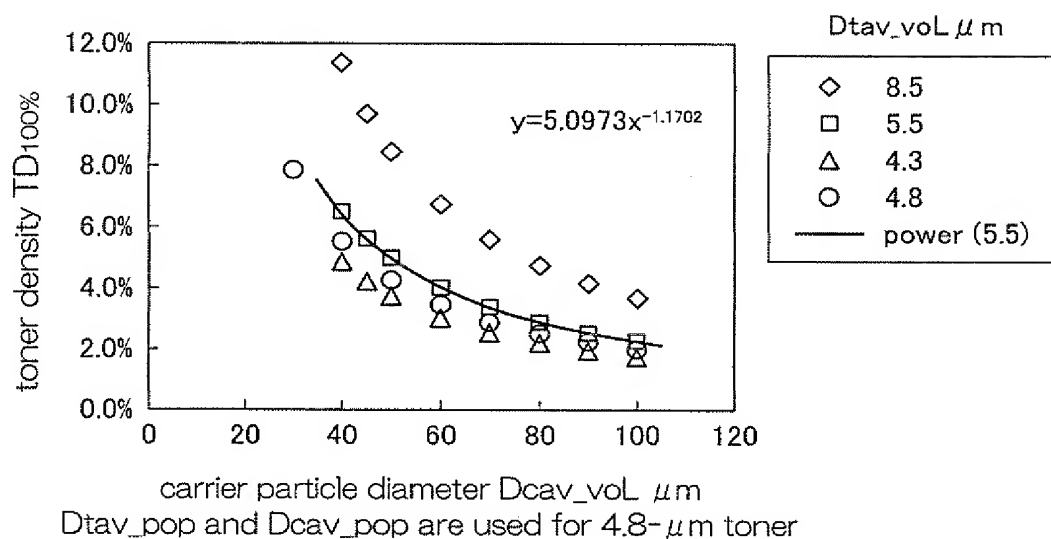


FIG.12

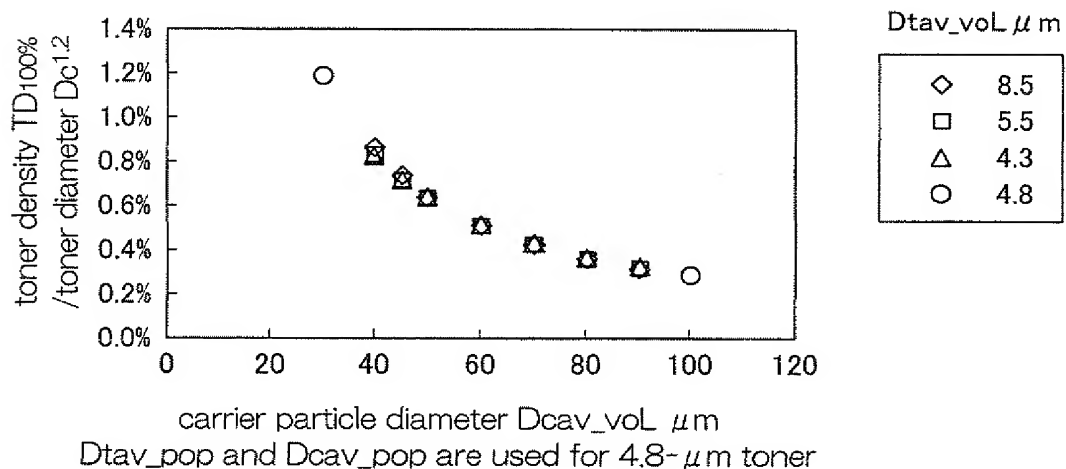


FIG.13

